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## ABS (Acrylonitrile Butadiene Styrene)

## **DESCRIPTION:**

ABS provides a good balance of stiffness, impact resistance, low temperature performance, and colorability. Available as a natural colored, colorable compound.

PROPERTY	TYPICAL VALUE	UNITS	ASTM METHOD
PHYSICAL			
Rockwell Hardness	93	R scale	D-785
Specific Gravity	1.03		D-792
Melt Flow Rate (200°C, 5 kg)	0.50	g/10 min	D-1238
MECHANICAL			
Flexural Modulus	270,000	psi	D-790
Flexural Strength	8660	psi	D-790
Tensile Strength @ yield	5400	psi	D-638
Notched Izod Impact @ 23°C	9.7	ft-lb/in	D-256A
THERMAL			
Heat Deflection Temp 0.125 in @ 264 psi	189	° F	D-648
Coefficient of Linear Thermal Expansion	4.5 x 10 <sup>-5</sup>	in/in/°F	D-696
FLAMMABILITY			
Flame Rating – UL at 0.0625"	НВ		UL94